
 <div><h1>Service Bulletin</h1></div>	Number	SVC-Carl-door seal
	Author	M. Boarman
	Date	7-Jul-11
	Model/Year	Roadster 2008/2010
	Country/Region	Global
Title	Debris in Door Sill area	
Description	To reduce debris build up in the door seal area	
		

By applying these materials to the bottom of the door, you can eliminate the debris building up in the door sill area.

1. Required materials and tools (Figure 1-5):

- Garage door seal EPDM bulk materials (picture below) Ace Hardware SKU# **0 8290151284 4**
- Bulb seal bulk materials Autozone Sku #**6 4253520147**
- 12 Scrivets **TPN #2000223** or **Au-ve-co** push type retainers **#14010** (picture shown and available and Fastenal)
- Razor blade
- Double Sided tape TESA brand 3/4 “
- 5/16 Drill Bit
- Materials list all Figure 1 pictures

Figure 1

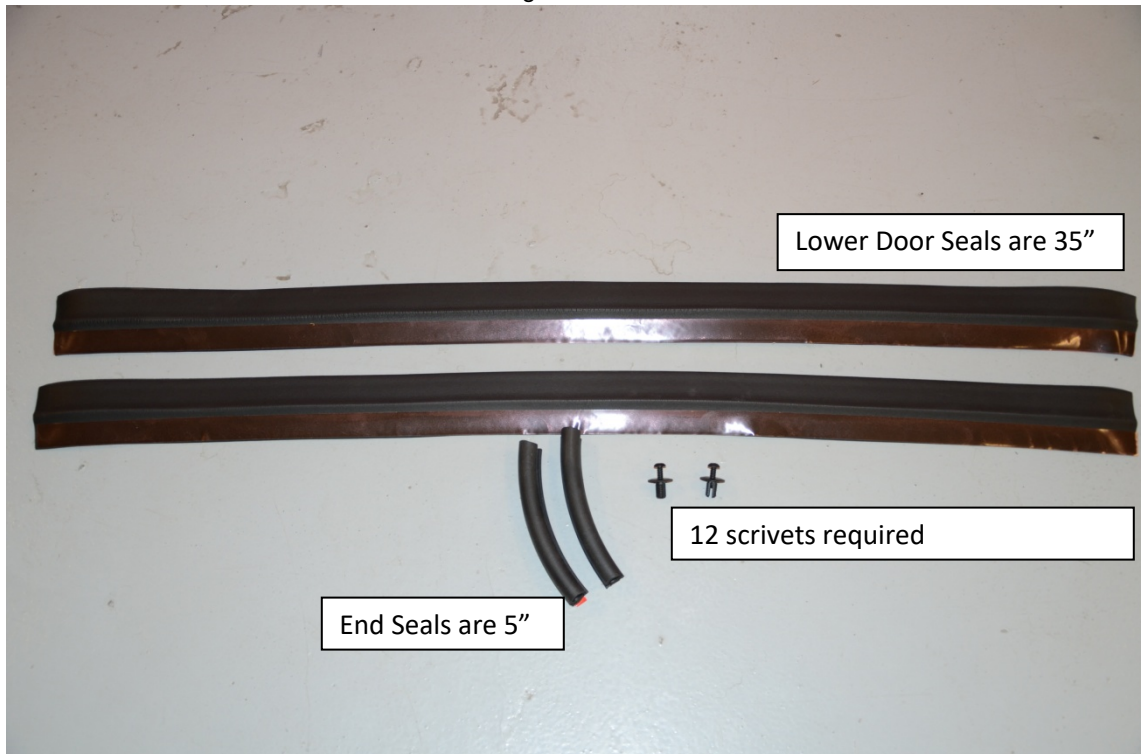


Figure 1



Figure 1



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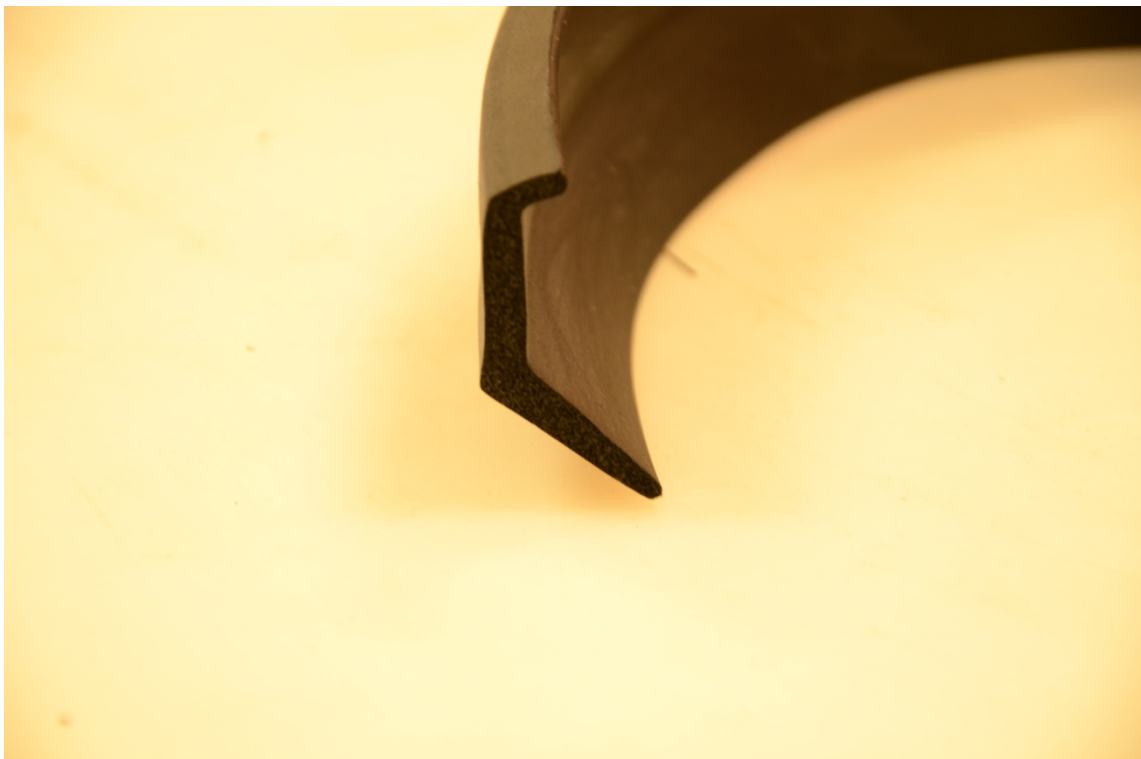


Figure 1

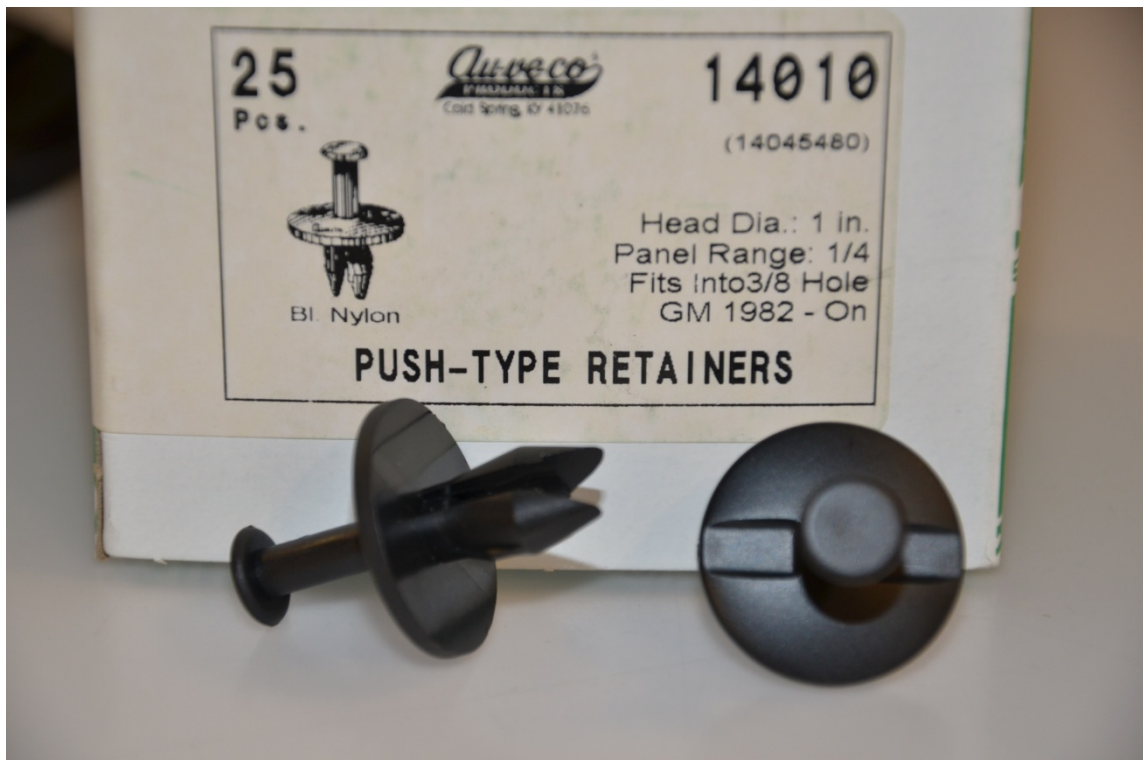
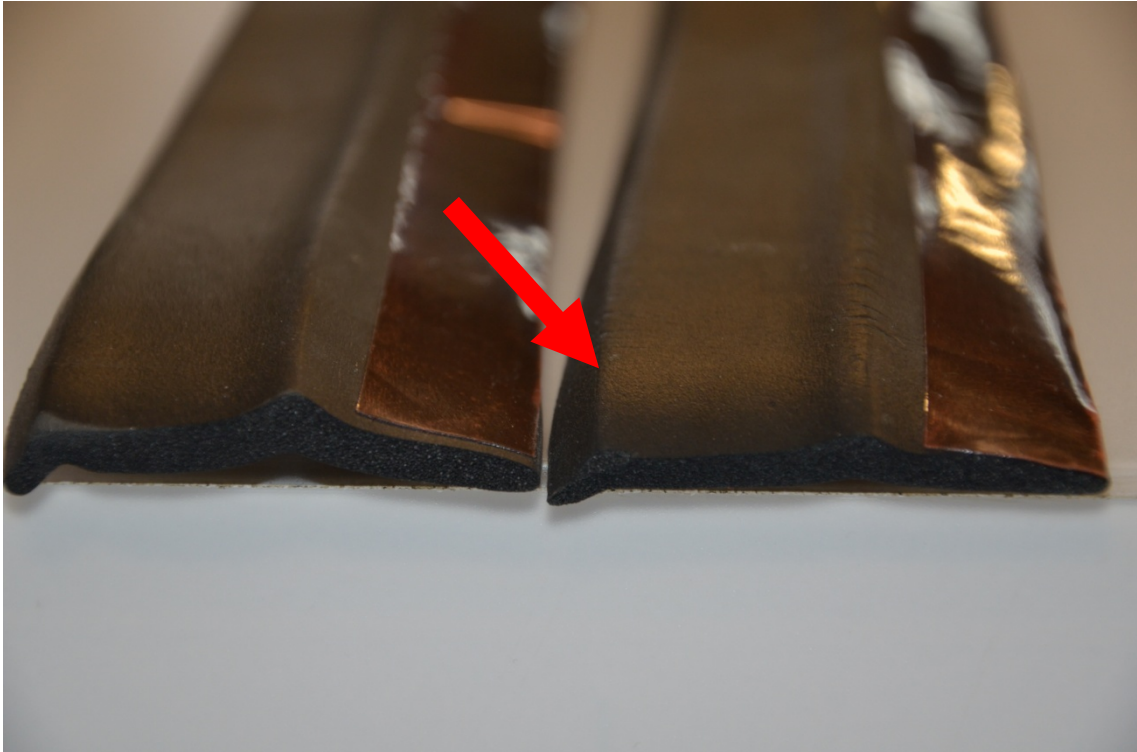


Figure 1



1. Cut two door seals at 35"
2. Cut two of the end seals at 5"
3. Use Brakleen to clean the 35" seals making note that you are cleaning and applying the double sided tape to the short side of the seal. The long part of the "L" must hang down to cover the gap between the sill and the door. This gap is never consistent on the cars. Some are $\frac{1}{4}$ and others are $\frac{5}{8}$ of an inch.
4. Apply the double sided tape to the door seal as shown

Figure 2



5. Clean the underside of the door very well with the brakeleen

6. With the door closed apply the weather strip to the bottom of the door as shown



Drill 6 5/16 holes in the bottom of the door as shown and install 6 scrivets or push type retainers

Affected Part(s)			
Affected VIN(s)	Fix on complaint		
Vehicle Systems Information	N/A		
Warranty/DMS Coding:			
Description	Complaint	Cause	Correction
Install D-seal right and left side	A091	B053	S011010014